

PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

www.ritmo.it





Ritmo meets all your welding needs in your jobsite



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A DVANTAGE

RITMO



RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

TRAINING

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

GLOBAL ADVICE

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

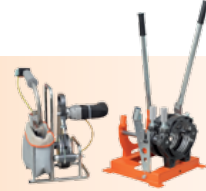
STARTING AND TESTING

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

RITMO'S BUTT FUSION MACHINES: WORK PHILOSOPHY AVAILABLE TO EVERYONE!

- **MANUAL**

welding machines without hydraulic gearcase



- **HYDRAULIC**

welding machines with hydraulic gearcase



- **EASY LIFE SYSTEM** *HIGH LEVEL PERFORMANCE*

automated welding cycle

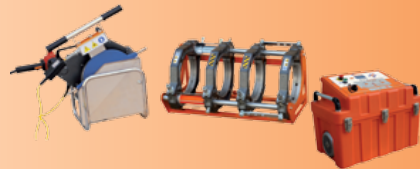
welding machines with special hydraulic gearcase

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF,

APP "SET & GO PRO" (optional)



- **ALL TERRAIN** *HIGH LEVEL PERFORMANCE*

self-contained generator on board

self-propelled

trolley with wheels

welding machines with special hydraulic gearcase

automated welding cycle

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF,

APP "SET & GO PRO" (optional)



- **CNC** *HIGH LEVEL PERFORMANCE*

automatic welding cycle

special hydraulic gearcase and machine body with

integrated mechanical extraction of heating plate

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF





DELTA DRAGON CNC

Butt fusion welding can be managed automatically by using the Delta Dragon CNC system; this would eliminate any risk of error due to the operator. It is available in two versions: **SA with manual extraction of heating plate, FA with integrated mechanical extraction of heating plate.**

The CNC system is available for two machines: Delta Dragon 250 and 315. The gearcase it is equipped with a compact and innovative plastic casing, which can resist to the most extreme job site working conditions; particular attention was paid to the connections as well, by applying military type plugs. An easy to use software and control panel allow to view the most widely used welding standards (ISO, GIS, DVS and other). By selecting any one of the standard and pipe diameter/SDR, all the welding parameters (pressure, time, temperature) would be automatically calculated according to the standard itself. If the chosen welding cycle is not included in the standards listed above, it is possible to manually input the welding parameters (diameter, SDR, type of material, welding time and pressure...) by simply entering the "out of standard" mode. In both cases, the machine is able to automatically manage all the phases of the welding cycle, including milling and heating control. At the end of the welding cycle, all data are stored in the in-built memory, up to 4000 records. Serial ports enable the operator to connect the gearcase to a portable serial printer (to obtain an immediate report) or to a PC. The gearcase is equipped with GPS, USB port for welding report in PDF and to firmware upgrade.

The complete configuration includes:

- a linear transducer applied to the machine body
- a manually extractable heating element (SA) or an automatically extractable heating element (FA)
- hydraulic hoses with non-drip quick couplings for connecting the gearcase to the machine body
- a milling cutter
- a transducer cable for connecting the gearcase to the machine body
- a milling cutter/heating plate support

ON REQUEST



Inserts smartlock
 $\varnothing 75 \div 225$ mm
 $\varnothing 90 \div 280$ mm



Tool for flange necks



Bar code reader



Rollers

PLUS

GPS
 CNC
 ELIMINATE
 ANY
 RISK OF ERROR

TECHNICAL FEATURES

	DELTA DRAGON CNC 250	DELTA DRAGON CNC 315
Working range	75 ÷ 250 mm	90 ÷ 315 mm
Materials	HDPE, PP, PB, PVDF For other materials contact RITMO S.P.A.	HDPE, PP, PB, PVDF For other materials contact RITMO S.P.A.
Power supply*	110 Vac 50/60 HZ 230 Vac 50/60 HZ	110 Vac 50/60 HZ 230 Vac 50/60 HZ
Total absorbed power	4000 W (110 V) 4150 W (230 V)	4500 W (110 V) 5150 W (230 V)
Welding cycle	Semi-Automatic Fully-Automatic	Semi-Automatic Fully-Automatic
Memory capacity	4000 welding cycles	4000 welding cycles
Dimensions machine body (W x D x H)	1000 x 820 x 1000 mm	1150 x 970 x 1170 mm
Dimensions gearcase (W x D x H)	580 x 461 x 490 mm 22.8" x 18.2" x 19.3"	580 x 461 x 490 mm 22.8" x 18.2" x 19.3"
Weight machine body	90 Kg (198.5 lb)	125 Kg (275.6 lb)
Weight gearcase	39 Kg (86 lb)	39 Kg (86 lb)
Protection degree	IP 54	IP 54

* Suggested power generator
6,5 ÷ 7kVA

* Suggested power generator
8 ÷ 8,5kVA



INTUITIVE CONTROL PANEL
GPS
LARGE GRAPHIC DISPLAY
EASY TO USE
USB PORT
REPORT PDF

Italy



BUTT FUSION MACHINES REFERENCE



WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600	
GAMMA 160		40	50	63	75	90	110	125	140	160																				
DELTA 160 M	32	40	50	63	75	90	110	125	140	160																				
DELTA 200 M				63	75	90	110	125	140	160	180	200																		
BASIC 160		40	50	63	75	90	110	125	140	160																				
BASIC 200				63	75	90	110	125	140	160	180	200																		
BASIC 250					75	90	110	125	140	160	180	200	225	250																
BASIC 315						90	110	125	140	160	180	200	225	250	280	315														
BASIC 355								125	140	160	180	200	225	250	280	315	355													
COMPACT 355								125	140	160	180	200	225	250	280	315	355													
BASIC 160 EASY LIFE		40	50	63	75	90	110	125	140	160																				
BASIC 200 EASY LIFE				63	75	90	110	125	140	160	180	200																		
BASIC 250 EASY LIFE					75	90	110	125	140	160	180	200	225	250																
BASIC 315 EASY LIFE						90	110	125	140	160	180	200	225	250	280	315														
BASIC 355 EASY LIFE								125	140	160	180	200	225	250	280	315	355													
DELTA 500 EASY LIFE												200	225	250	280	315	355	400	450	500										
DELTA 630 EASY LIFE															280	315	355	400	450	500	560	630								
DELTA 500												200	225	250	280	315	355	400	450	500										
DELTA 630															280	315	355	400	450	500	560	630								
DELTA 800																				500	560	630	710	800						
DELTA 1000																						630	710	800	900	1000				
DELTA 1200																							710	800	900	1000	1200			
DELTA 1600 ECO / 1600 HDR																								800	900	1000	1200	1400	1600	
DELTA 250 TRAILER					75	90	110	125	140	160	180	200	225	250																
DELTA 355 TRAILER								125	140	160	180	200	225	250	280	315	355													
DELTA 355 ALL TERRAIN								125	140	160	180	200	225	250	280	315	355													
DELTA 500 TRAILER												200	225	250	280	315	355	400	450	500										
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DELTA 630 TRAILER													225	250	280	315	355	400	450	500	560	630								
DELTA 630 ALL TERRAIN													225	250	280	315	355	400	450	500	560	630								
DELTA 1000 TRAILER																315	355	400	450	500	560	630	710	800	900	1000				
DELTA DRAGON 250 CNC					75	90	110	125	140	160	180	200	225	250																
DELTA DRAGON 315 CNC						90	110	125	140	160	180	200	225	250	280	315														
WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600	

CTS	IPS																																				
	1"	1¼"	1½"	2"	1"	1¼"	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"					
GAMMA 160																																					
DELTA 160 M	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
DELTA 200 M																																					
BASIC 160					•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
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DIPS																	
	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"
GAMMA 160																	
DELTA 160 M	•	•															
DELTA 200 M	•	•	•														
BASIC 160	•	•															
BASIC 200	•	•	•														
BASIC 250	•	•	•	•													
BASIC 315	•	•	•	•	•												
BASIC 355	•	•	•	•	•	•											
COMPACT 355	•	•	•	•	•	•	•										
BASIC 160 EASY LIFE	•	•															
BASIC 200 EASY LIFE	•	•	•														
BASIC 250 EASY LIFE	•	•	•	•													
BASIC 315 EASY LIFE	•	•	•	•	•												
BASIC 355 EASY LIFE	•	•	•	•	•	•											
DELTA 500 EASY LIFE																	
DELTA 630 EASY LIFE																	
DELTA 500																	
DELTA 630																	
DELTA 800																	
DELTA 48"																	
DELTA 1600 ECO / 1600 HDR																	
DELTA TRAILER 250	•	•	•	•													
DELTA 355 TRAILER	•	•	•	•	•												
DELTA 355 ALL TERRAIN	•	•	•	•	•	•											
DELTA 500 TRAILER	•	•	•	•	•	•											
DELTA 500 ALL TERRAIN	•	•	•	•	•	•	•										
DELTA 630 TRAILER	•	•	•	•	•	•	•										
DELTA 630 ALL TERRAIN	•	•	•	•	•	•	•	•									
DELTA 1000 TRAILER	•	•	•	•	•	•	•	•									
DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"





**Ritmo**
PLASTIC WELDING TECHNOLOGY



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